

Work Order ID 71074

Tuesday, June 21, 2011 3:46:22 PM



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Item ID: D412-702-107B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 6/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/21/2011 Req'd Qty: 1.00



Customer:

Reference: disassemble

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

ICA-D412-702

3

110

0.00



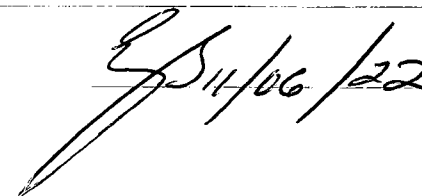
Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:
1 X D412-702-107B B65017
DISASSEMBLE KIT
RETURN TO STOCK:
D3573-3 B65149
D3579-046 B65014
DISCARD ALL HARDWARE

 6/22/11 ①

130

Identify as per dwg & Stock Location: 5274 0.00



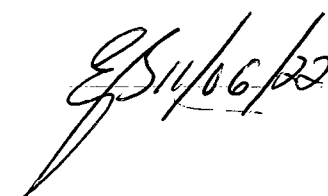
Packaging

Memo

0.00

Packaging

RETURN PARTS USING ORIGINAL B/N

 6/22/11 ①

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Item ID: D412-702-107B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 6/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/21/2011 Req'd Qty: 1.00



Customer:

Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

u/6/22

me

11-06-22

Picklist Print

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Work Order ID: 71074

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly




Start Date: 6/21/2011

Required Date: 6/21/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3573-3 		Manufactured	No				Each	0.0000	-1			6/11/06/22	
Adapter D3579-046 		Manufactured	No				Each	3.0000	-1			6/11/06/22	
Shoulder Harness													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST273		3							
				65014		3							
D412-702-107B 		Manufactured	No				Each	0.0000	1			6/11/06/22	
Harness Assembly													

65017

Status	Item ID	Rev	Name	Quantity Per	UOM	Stop Date	Route Seq ID	Scrap %	Scrap Quant	Comments	Date Last Mod
✓	AN960JD10LL		Washer	4.0000	Each		100	0 %	0.0000		7/9/2009 9:19 AM
✓	D3573-3		Adapter	1.0000	Each		100	0 %	0.0000		12/5/2009 7:00...
✓	D3579-046		Shoulder Har...	1.0000	Each		100	0 %	0.0000		4/26/2011 8:16...
✓	K62		CLIP	1.0000	Each		100	0 %	0.0000		7/9/2009 9:19 AM
✓	MS21042L3		Nut	4.0000	Each		100	0 %	0.0000		7/9/2009 9:19 AM
✓	MS24693-S272		Screw	4.0000	Each		100	0 %	0.0000		7/9/2009 9:19 AM

- 65017

- 107B

71074

Picklist Print

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Work Order ID: 65017

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly



Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10LL Washer		Purchased	No			100	Each	4,051.000	4	4		1/5/11	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST349		4051							
				19085		472							
				19600		3579							
D3573-3 Adapter		Manufactured	No			100	Each	3.0000	1	1		1/5/11	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST244		3							
				50473		1							
				57223		1							
				62719		1							
D3579-046 Shoulder Harness		Manufactured	No			100	Each	2.0000	1	1		1/5/11	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST273		2							
				59040		2							

365149 (1x)

365149 (1x)

365014 (1x)

Picklist Print

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Work Order ID: 65017

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly

Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

K62 Purchased No

100 Each

21.0000

1

1



CLIP

Location

Loc Qty

Loc Code

ST243A

21

110957

1

113878

20

100 Each

2,544.000

4

4

MS21042L3

Purchased No



Nut

Location

Loc Qty

Loc Code

ST300

2544

114784

9

115835

831

116373

4

116391

900

116540

800

100 Each

141.0000

4

4

MS24693-S272

Purchased No



Screw

Location

Loc Qty

Loc Code

ST288

141

111548

1

112492

4

115835

36

116391

100

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Shop Packet Print

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